

SAM'S CLOTHING

FASHION APPAREL
EST 2014



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About Us

Founded in 2014, SAM'S CLOTHING has established itself as a prominent player in the fashion apparel manufacturing sector.



Our Vision

Our vision extends far beyond our time. We strive to be the impetus of innovation for generations come. Industry leaders providing thoughtful and innovative solutions to denim production while also creating positive change within age-old systems. We aim to lead the way as one of the most responsible and efficient apparel manufacturers in the world

Our Mission

To create mindful denim solutions without causing harm, and to strengthen the social fabric of our society with a business model focused on innovation and positive impact. Utilizing climate conscious practices to make the world not only a better place but a more habitable planet.

VALUES



These are the fundamental beliefs our organization rests on:

- Continuous Learning and self-improvement in all that we do
- Empower Creative Exploration with Greater Responsibility
- Go the Extra Mile to make our customer happy and satisfied
- Make the world a better Place
- Innovate relentlessly, we don't follow, we lead the march.



ORGANIZATIONAL GOALS

- 1.To secure $\Rightarrow$ 98% on time delivery
- 2.To secure $\Rightarrow$ 98% outgoing quality level
- 3.To secure $\Rightarrow$ 95% in Technical Compliances/QMS
- 4.To keep rejection $\leq$ 3 % (cut to ship)
- 5.To secure 95 % samples approval on 1st submission
- 6.To secure 95 % Right First Time quality in every department and production process
- 7.To be $\Rightarrow$ A grade performing vendor for all buyers & brands

Quality KPI's

SAMPLING:

1. To secure 98% T&A plan.
2. To secure 95% process and system audits
3. Development sample: To secure 98% pass rate
4. Quotation sample: To secure 98% pass rate
5. Size Set sample: To secure 98% pass rate
6. Counter Sample: To secure 98% pass rate



FABRIC:

1. To secure 98% T&A plan.
2. To secure DHU below 5 (will be monitored from cutting, sewing , washing , fabric)
3. To secure 95% process and system audits
4. To keep rejection $\leq$.25%.



CUTTING:

1. To secure 98% T&A plan.
2. To secure DHU below 5
3. To secure 95% process and system audits
4. To keep rejection $\leq$.5%.



SEWING:

1. To secure 98% T&A plan.
2. To secure DHU below 10
3. To secure 95% process and system audits
4. To keep rejection $\leq$.5%.



WASHING:

1. To secure 98% T&A plan.
2. To secure DHU below 10
3. To secure 95% process and system audits
4. To keep rejection $\leq$ 1%.

FINISHING:

1. To secure 98% T&A plan.
2. To secure DHU below 10
3. To secure 95% process and system audits
4. To keep rejection $\leq$.75%.



PACKING:

1. To secure 98% T&A plan.
2. To secure 100% OCR/Packing defects
3. To secure 95% process and system audits



CORE PRODUCTS

We mainly deal in denim, twill, drill, poplin, chambray and yarn dyed. We are producing fashionable denim clothing including anything from a basic pair of jeans to jackets, dresses, skirts, shirts and shorts.



1. Skinny fit
2. Slim fit
3. Straight fit
4. Baggy fit
5. Wide leg denim fit
6. Denim
7. Trousers
8. Bermudas
9. Dangree
10. Jackets
11. Cargos
12. Bags
13. Crew neck
14. Polo shirts
15. Hoodies
16. Skirts

Manufacturing CAPABILITIES



We have the capacity to produce both small and large quantities of production line orders in denim clothing. We use our knowledge, experience and expertise to make your idea happen. We can also help you at the stage of designing according to global trends. Our jean specialists research and develop the highest quality jeans and bring innovation to the global denim market; latest trends in fit, design and finish.





In-house production details

Our development team starts from a sketch, evolving your ideas into finished high quality denim goods. Our in-house design and manufacturing teams work closely with our clients to deliver superior quality products.

Daily/monthly output capacity

SAM'S CLOTHING, per day output is 10,000 Pcs and our monthly output capacity is 260,000.

Machinery & technology used

Sam's clothing, is equipped with advanced machinery and technology that maintained highest standards of quality and efficacy in production process.

Machinery & technology used

Sam's Clothing quality control system is robust and structured, ensuring high standards throughout the production process. Each Merchandiser is supported full-time Quality Controllers (QCs) who conduct in-line inspections across all production sections. At designated times, our QA Supervisor reviews of the garments that have passed QC inspections to ensure consistency and quality. While QCs inspect 100% of the goods, they compile daily reports highlighting key findings, which are submitted to the QA Supervisor. The QA Supervisor then forwards these reports to the relevant Merchandisers and the Managing Director. The Merchandiser is responsible for verifying the QA packing process before conducting their own final inspection prior to shipment, thereby reinforcing our commitment to quality assurance.



Countries exported to

- Europe
- UK
- America
- Australia
- Middle East



International compliance and certifications



Main Production Process

Sampling Department

The aim of the SAM'S CLOTHING Sampling Department to develop high-quality, accurate garment samples that meet buyer specifications in terms of design, fit, construction, and wash, ensuring smooth transition from concept to bulk production.



GGT Department

Our GGT department utilizes modern technology to create and scan accurate patterns for efficient manufacturing. Handles the creation and usage of GGT paper patterns to streamline the cutting process.



Cutting Department

Our automated cutting machines like band saws and rotary cutters help speed up the cutting process use computerized pattern grading and marking systems to improve cutting efficiency. Our highly skilled cutters can cut multiple layers of fabric at once also follow the pattern markers to cut the right number of components.



Stitching Department

Sam's Clothing boasts a state-of-the-art unit equipped with over 300 stitching machines procured from a world-renowned manufacturer. In our commitment to excellence, we have also invested in advanced, specialized machinery tailored for specific processes in jeans production, including pocket setters, pocket designing, and loop making. Furthermore, all of our equipment receives technical support from Vibemac, ensuring optimal performance and efficiency throughout our production processes.



Washing Department

At our facility, we recognize the significant impact each step in the denim washing process has on the final garment. We specialize in denim manufacturing, providing an extensive range of both wet and dry treatments to achieve the desired aesthetic effects. Our expertise spans a diverse selection, from raw to vintage denim, ensuring that we meet the varying demands of our clients with precision and quality.



Effluent treatment Plant & Boiler

Sam's Clothing has wide capacity ETP. The plant is equipped with a comprehensive treatment system that includes one primary clarifier, three blowers, and a combined de-sanding unit and clarifier system. This configuration enhances operational efficiency by effectively managing sedimentation and aeration processes, ensuring optimal performance within the facility. Each component plays a crucial role in maintaining water quality and facilitating subsequent treatment stages.



What makes Sam's Clothing different from other denim manufacturers?

Our development team starts from a sketch, evolving your ideas into finished high quality denim goods. Our in-house design and manufacturing teams work closely with our clients to deliver superior quality products.

We have the capacity to produce both small and large quantities of production line orders in denim clothing. We are producing fashionable denim clothing including anything from a basic pair of jeans to jackets, dresses, skirts, shirts and shorts.

We use our knowledge, experience and expertise to make your idea happen. We can also help you at the stage of designing according to global trends. Our jean specialists research and develop the highest quality jeans and bring innovation to the global denim market; latest trends in fit, design and finish.

